
Figure 4  3D plot of response surface of pellet tensile strength as function of change in the addition of crude glycerol and compression load (wood residue added at 30% and bentonite added at 1%)

Figure 5  3D plot of response surface of pellet tensile strength as function of change in the addition of bentonite and compression load (wood residue added at 30% and crude glycerol added at 2%)

Figure 6  3D plot of response surface of pellet tensile strength as function of change in the addition of wood residue and compression load (bentonite added at 1% and crude glycerol added at 2%)

Figure 7  3D plot of response surface of specific energy consumption as function of change in the addition of wood residue and compression load (bentonite at 2% and crude glycerol at 4%)

Figure 8  3D plot of response surface of specific energy consumption as function of change in the addition of crude glycerol and compression load (bentonite at 1% and wood residue at 20%)

Figure 9  3D plot of response surface of pellet density as function of change in the addition of crude glycerol and compression load (bentonite at 3% and wood residue at 30%)

Figure 10  Three-dimensional plot of response surface of pellet density as function of change in the addition of crude glycerol and compression load (bentonite at 3% and wood residue at 30%)