

Performance evaluation of a multi-rotor unmanned agricultural aircraft system for chemical application

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Abstract: Unmanned agricultural aircraft system (UAAS) has been widely employed as a low-cost and reliable method to apply agrochemicals to small agricultural fields in China. The performance of battery-powered multirotor UAAS has attracted considerable attention from manufacturers and researchers. The objective of this research was to design a UAAS equipping with a data acquisition system, to characterize its chemical application performance based on droplet deposition data and optimize the operating parameters. Each test was repeated three times to assess the reliability of the spraying system. Various flight parameters were also evaluated. The optimal spray pressure for the XR8001 and XR8002 (TeeJet, Wheaton, IL, USA) nozzles was found to be 300 kPa, and the latter nozzle had a higher droplet deposition rate and spray volume. Spray volume was not significantly affected by the flight speed or droplet density and was negatively correlated with the nozzle pressure. The results of this study provide a basis for improving the efficiency of UAAS chemical application systems in terms of large-scale application.

Keywords: spray characterization, unmanned agricultural aircraft system, aerial sprayer, onboard data acquisition system, effective swath width, flight parameters, chemical application, performance evaluation

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1 Introduction

Current methods for applying agricultural chemicals in China are mostly manual or semi-mechanization^[1-3]. However, the use of unmanned agricultural aircraft systems (UAAS) for pesticide application has increased in recent decades due to their flexibility and adaptability^[4-7]. Compared to traditional methods of pesticide application, UAAS constitutes a low-cost, reliable, and easy-to-operate platform. To support the development and wide adoption of UAAS for aerial application of agricultural chemicals, analysis and evaluation of their performance under field conditions are required.

In recent years, UAAS for chemical application has been developed; however, little research has been conducted to characterize their performance and identify ideal operating parameters^[8]. It is essential to understand the performance characteristics of such systems to improve the efficiency of large-scale applications. Due to the declining labor force in rural areas caused by rural-urban migration, UAAS platforms have

played an important role in improving farming efficiency^[9]. Accordingly, research on the utility of UAAS for plant protection and disease management has increased^[10]. Huang et al.^[11] presented an overview of research on UAAS for the management of agricultural production. Yang et al.^[12] discussed how airborne and satellite imagery and variable rate technology were used for detecting and mapping cotton root rot. Zhang et al.^[13] introduced a UAAS for plant protection in a maize field, suggesting that “stable visual semantic navigation” can be achieved under a “near color background”. Wang et al.^[14] analyzed the weaknesses of existing plant protection UAAS. As a key component of UAAS, spray performance is attracting increasing attention. Wen et al.^[15] designed a pulse width modulation (PWM)-based variable spray system based on a UAAS, and showed that the system could adjust the spray flow rapidly according to the prescription map. Huang et al.^[16] developed a fully autonomous UAAS (helicopter) for low-volume application of crop protection products to specific crop areas. On-farm trials have also been conducted to investigate droplet drift characteristics. Thomsen et al.^[17] studied the influence of the “wake wind field” on the droplet deposition distribution of an Air-Tractor 402B aircraft (Air Tractor, Inc., Olney, TX, USA). The drift deposition and spray performance of UAAS have been also proven valuable. Brown et al.^[18] measured spray drift in the context of imidacloprid application over an 8400 m² Napa Valley vineyard via an R-Max II aircraft (Yamaha, Shizuoka, Japan). Computational fluid dynamics (CFD) has been widely used to simulate the drift and motion of droplets. Zhu et al.^[19] established a “droplet drift model” based on CFD, according to the laws of droplet drift and deposition. Nuytens et al.^[20] established a three-dimensional CFD-based spray drift model, which considered droplet characteristics, meteorological conditions, chemical and crop characteristics, and canopy structure. There have been some researches concerning the procedure of building

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spray system based on UAV and analyses of the spray droplet characteristics of UAAS, but relatively few in both building procedure and performance characteristics of the spray system. Thus, this study aimed to evaluate a newly designed UAAS for chemical application and characterize its spray pattern under different operating conditions.

2 Materials and methods

2.1 Aerial sprayer and data acquisition system

The aerial spray system (Figure 1) was based on the S1000 octocopter (DJI, Shenzhen, China), and consisted of an A2 Flight Controller (DJI), a ground station, a dry-boom sprayer system with TeeJet nozzles, a flex hose, a small diaphragm pump capable of pressurization up to 0.7 MPa and a flexible liquid bladder. A bladder-equipped polyurethane (PU) water pipe was connected beneath the UAAS body using a suspension system, and the pump was mounted below the bladder. The two nozzles were mounted on nozzle bodies spaced 55.88 cm apart and bolted onto the retractable landing gear. The spray system was controlled by an Arduino Zero microcontroller^[21,22], which is a convenient and easy-to-use open-source electronic control platform. The altitude was measured using a light detection and ranging (LiDAR) sensor, and video data were acquired during flight tests to compensate for the low accuracy of global positioning system (GPS) data^[23,24]. All flights were controlled by a DX7 transmitter (Spektrum, Champaign, IL, USA) and lateral position was estimated using the video data acquired during the flights.



Figure 1 Aerial spray system based on a DJI S1000 octocopter

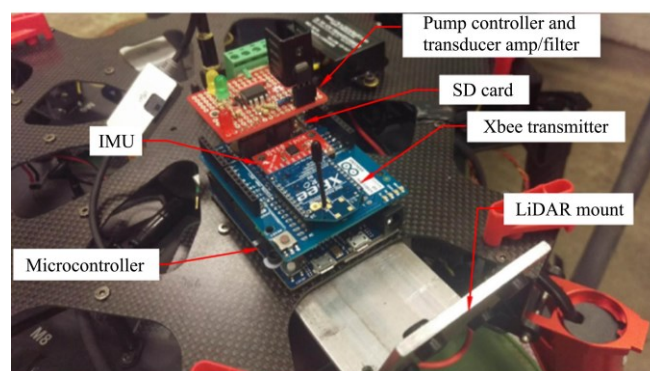
Data were collected from a weather station, cameras, and an onboard data acquisition system (ODAQ). The ODAQ was integrated to control the circuit of UAV for the purpose of collecting information and controlling the whole system. The weather station, consisting of a microcontroller and various sensors, was located near the study site; the components and parameters are listed in Table 1. The wind speed, wind direction, barometric pressure, temperature, and humidity were collected simultaneously by an anemometer, wind vane, barometer, temperature sensor, and hygrometer^[25,26]. The ODAQ (Figure 2) data were used to evaluate the flight characteristics; the components and parameters are listed in Table 2. A single point LiDAR module was connected to the front of the UAAS for real-time height estimation. An XBee wireless transmitter was connected to an Arduino Uno microcontroller, allowing data transmission to the weather station and cameras for data syncing during the tests. A secure digital (SD) card reader was used for onboard data storage. The PWM (Pulse Width Modulation) signal was generated by the microcontroller and amplified by a metal-oxide-semiconductor field-effect transistor (MOSFET) to control the DC pump motor speed through a D/A output terminal and a servo board analog output. The PWM-based variable spray system allowed control of the pump speed according to the inlet pressure of the nozzles^[27,28]. The calibration of inlet pressure under the control of PWM has

been carried out in the laboratory. A smartphone camera connected to a Raspberry Pi 3 single-board computer was used to record video for estimation of flight parameters (flight speed, etc.)^[29-31]. Trigger signals were initialized by the weather station through a Python script^[32]; after receiving the trigger, the camera recorded a video of 30 s clip and transferred it to an external drive.

Table 1 Weather station components and parameters

Component	Function	Parameter/unit	Value
Arduino Uno	Microcontroller	Clock speed/MHz	16
		Storage/kB	2
SHT15	Temperature and humidity measurement	Temperature accuracy/°C	0.3
		RH accuracy/%	2
MPL3115A2	Barometric pressure measurement	Pressure accuracy/Pa	3.6
P/N80422	Wind speed and direction measurement	Wind directions	8
		Wind direction accuracy/(°)	0.1
XBee 60mW	Wireless data communication	Max communication rate/kb·s ⁻¹	250
		Communication range/m	1609

Note: RH represents relative humidity which describes the degree of drying.



Note: IMU is an inertial measurement unit that can measure speed and acceleration.

Figure 2 Onboard data acquisition system

Table 2 ODAQ components and parameters

Components	Function	Parameter/unit	Value
Arduino Zero	Microcontroller	Clock speed/MHz	48
		Storage/kB	32
		ADC resolution/bit	12
MPU9150	Inertial measurement unit	Communication rate/kHz	400
		Tri-axis compass range/T	±1200
		Tri-axis accelerometer range/g	±(2-16)
LiDAR Lite	Distance measurement	Distance/cm	2.5
		Measurement range/m	0-40
		Acquisition time/s	0.02
XBee 60mW	Wireless data communication	Communication range/m	1600
		Communication rate/kb·s ⁻¹	250
Arduino Wireless SD	Data storage	Communication range/m	900
		Working voltage/V	5

2.2 Spray test experimental design

All tests were performed in an outdoor environment to ensure realistic conditions and therefore also adhered to typical guidelines for application environmental conditions. Testing was avoided when wind velocities exceeded 5 m/s, attempting to carry out most tests under 3 m/s since most of the nozzles being used produced a smaller droplet spectrum. The ideal conditions are a wind speed of less than 3 m/s, to minimize the drift potential, and an air temperature of under 25°C to minimize evaporation^[33-36]. There

were three spraying tests (Series 1-3) with different parameters (nozzle pressure and type); these were further divided into Tests 1-4, and Passes 1-3, as described in the following sections.

2.2.1 Pre-test

A pre-test was performed to determine the initial parameters for future tests and assess the analysis method. Based on the results of the pre-test, a flight line was established, the UAAS would be equipped with two different nozzles and flown along this flight line while spraying, varying the pressure for each flight. Three frames (S1–S3) were 2.40 m×0.03 m, fixed on either end by brackets, allowing them to be staked into the ground and the levels were arranged at regular intervals along the 30 m flight path

(Figure 3a). Each test was repeated along all three sampling lines. Each sampling point was separated by 0.3 m. Rigid, yellow water-sensitive paper (76 mm×26 mm; CH-4002; Syngenta, Basel, Switzerland) that is stained dark blue by water droplets were placed at each sampling point, at a height of 0.2 m. The stations described in this test contained an array of water-sensitive paper spaced according to Figure 3b. The spacing decided for this test series was 0.3 m. The estimated pattern width for a pair of 80° nozzles with a spacing of 0.5 m at the suggested flight height of 0.76 m is approximately 1.5 m. The test flights crossed all sampling lines to simulate actual spray conditions and were conducted 0.8 m above the water-sensitive paper.

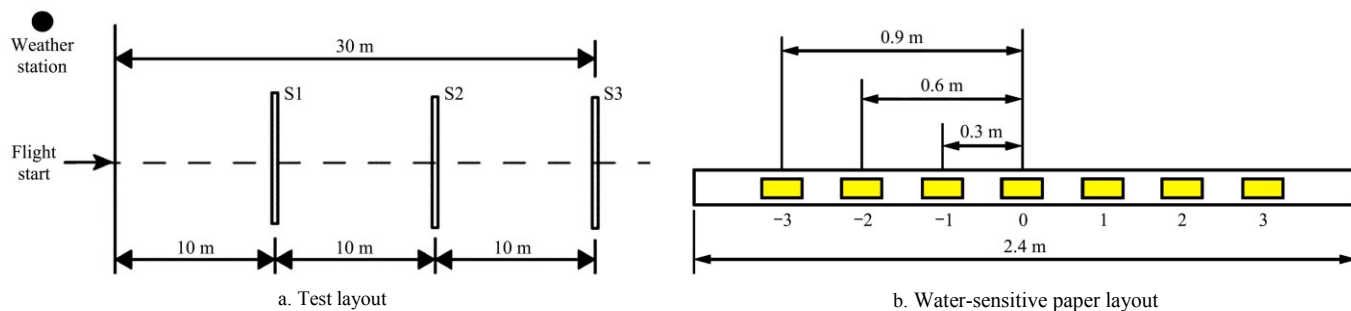


Figure 3 Three frames used to collect the deposited droplets

The Extended Range (XR) series of nozzles (TeeJet, Wheaton, IL, USA) have been widely used in agriculture due to their high performance^[37-40]. The XR8001 flat-fan nozzle (Figure 4) produces an even spray distribution ideal for initial testing. This nozzle has a single orifice at which fluid flow is controlled and the droplets are produced. The droplet volume (DV) and density can be controlled by varying the pressure of the inlet, with droplets decreasing in size and quantity as the pressure is increased^[41].

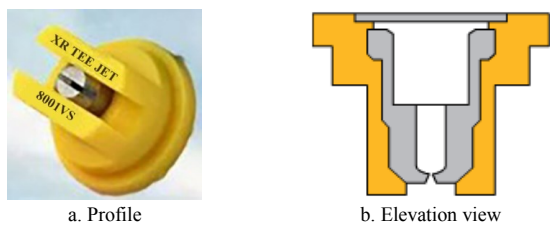


Figure 4 XR series 8001VS nozzle (TeeJet)

2.2.2 Experimental Series 1

The purpose of Series 1 tests was to identify the effects of pressure variation on droplet density and deposition using two different-sized nozzles (XR8001 and XR8002). Series 1 included eight nozzle size/pressure combinations which are listed in Table 3.

2.2.3 Experimental Series 2

The purpose of Series 2 tests was to determine the effective swath width of the UAAS for different nozzle types (Table 4). Each test was repeated three times to ensure accurate results.

2.2.4 Experimental Series 3

Series 3 tests were designed to identify the effects of flight speed, nozzle type, and inlet pressure on spray characteristics (Table 5). Flight speeds in the range of 3-5 m/s and 7-9 m/s were defined as “slow” and “fast”, respectively; it was not possible to configure the UAAS flight speed more precisely.

Table 3 Series 1 test configurations

Variable	Test 1	Test 2	Test 3	Test 4	Test 5	Test 6	Test 7	Test 8
Nozzle	XR8001	XR8001	XR8001	XR8001	XR8002	XR8002	XR8002	XR8002
Pressure/kPa	100	200	300	400	100	200	300	400

Table 4 Series 2 test configurations

Variable	Test 1 (1)	Test 1 (2)	Test 1 (3)	Test 2 (1)	Test 2 (2)	Test 2 (3)
Passes	Pass 1	Pass 2	Pass 3	Pass 1	Pass 2	Pass 3
Nozzle	XR8001	XR8001	XR8001	XR8002	XR8002	XR8002

Table 5 Series 3 test configurations

Variable	Test 1	Test 2	Test 3	Test 4	Test 5	Test 6	Test 7	Test 8	Test 9	Test 10	Test 11	Test 12
Nozzle	XR8001	XR8001	XR8001	XR8002	XR8002	XR8002	XR8001	XR8001	XR8001	XR8002	XR8002	XR8002
Pressure/kPa	200	300	400	200	300	400	200	300	400	200	300	400
Speed/m·s ⁻¹	3-5	3-5	3-5	3-5	3-5	3-5	7-9	7-9	7-9	7-9	7-9	7-9

2.3 Analysis method

Droplet analysis was performed using the DepositScan program of the United States Department of Agriculture (USDA)^[42-45]. The program is designed to identify droplets and

measure their size and quantity, in conjunction with a handheld scanner with a resolution of 600 dpi. After the completion of each test, all sample cards were collected into a labeled Ziplock bag and labeled. The cards were then scanned to record the sizes and

quantities of droplets. The spray pattern in each test was analyzed according to the following parameters.

DV (μm). All detected droplets were sorted from smallest to largest; then, the DV was summed across all droplets. $D_{V0.1}$ represents the volume of a small droplet (10% of the total deposited volume). $D_{V0.5}$ and $D_{V0.9}$ represent the volume of medium-sized and large droplets, respectively^[46,47].

Droplet density (number of droplets/cm²). The area density of droplets has an important influence on the efficacy of pesticides, including insecticides, fungicides and herbicides.

Droplet deposition (L/hm²). This parameter provides an estimate of the DV within a given region and is calculated as the sum of the DV divided by the surface area. Deposition provides insight into the size of the droplets relative to the density^[48].

Effective swath width (m). This parameter is determined according to the distance between two points and represents half of the maximum deposition rate according to the deposition curve, which was drawn based on sample points located at either end of the flight route.

CV (%) - Coefficient of Variation is a measure of the continuity of a spray pattern and can be obtained from Equation (1).

$$CV = \frac{\sigma}{\mu} \times 100\% \tag{1}$$

where, σ is the standard deviation and μ is the mean.

The results of the Series 1-3 tests can be used to evaluate the performance of the UAAS aerial sprayer and the spray characteristics. Comparison with laboratory results, and with those provided by the nozzle manufacturer, can provide further insight into the performance of the UAAS aerial sprayer.

3 Results

To investigate the effect of different spray and flight conditions, including nozzle pressure, flight speed, and effective swath width, on the chemical application performance parameters (DV, droplet density, and droplet deposition), the water-sensitive paper samples were scanned and the spray patterns were analyzed.

3.1 Effect of spraying pressure and nozzle type: Series 1

3.1.1 Effect of spraying pressure and nozzle type on droplet volume

Series 1 was designed to investigate the relationship between nozzle pressure and DV; the results are presented in Figure 5. The X-axis indicates the pressure of the nozzle inlet. The Y-axis shows the DV (μm). Each line represents a different DV.

It is clear that, in general, the DV ($D_{V0.1}$, $D_{V0.5}$, $D_{V0.9}$) decreases as the pressure increases. The two types of nozzles showed the same tendency in terms of the relationship between pressure and DV. However, an interesting phenomenon observed was that DV appeared minor shift; this may be because the actual pressure was lower than 400 kPa due to a poor seal at the pipe connection point. The least-squares method was used to fit the $D_{V0.1}$ (y_1), $D_{V0.5}$ (y_2) and $D_{V0.9}$ (y_3) data under the two different pressures (x_1 , x_2) (Table 6).

The pressure was negatively correlated with all DVs. For every 100 kPa increase in the XR8001 nozzle pressure, $D_{V0.1}$ decreased by 12.8%, $D_{V0.5}$ decreased by 12.5%, and $D_{V0.9}$ decreased by 10.3%. For every 100 kPa increase in the XR8002 nozzle pressure, $D_{V0.1}$ decreased by 14.7%, $D_{V0.5}$ decreased by 16.8% and $D_{V0.9}$ decreased by 16.6%. $D_{V0.5}$ for XR8002 and XR8001 had a minimum value of 292 μm and 341 μm , respectively,

at a pressure of 300 kPa. The absolute value of the coefficient for the primary term ($D_{V0.1}$, $D_{V0.5}$, $D_{V0.9}$) increased, indicating that the degree of influence also increased.

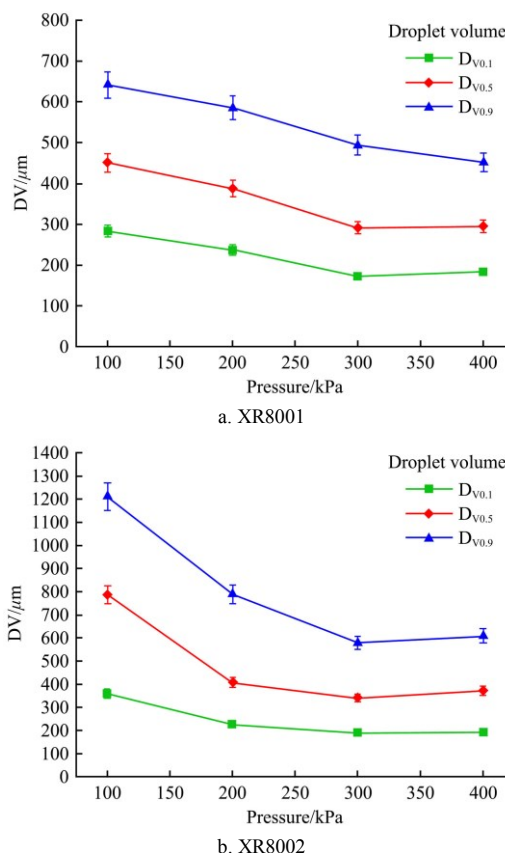


Figure 5 Droplet volume (DV; $D_{V0.1}$, $D_{V0.5}$, $D_{V0.9}$) by pressure for two nozzle types

Table 6 Droplet volume models

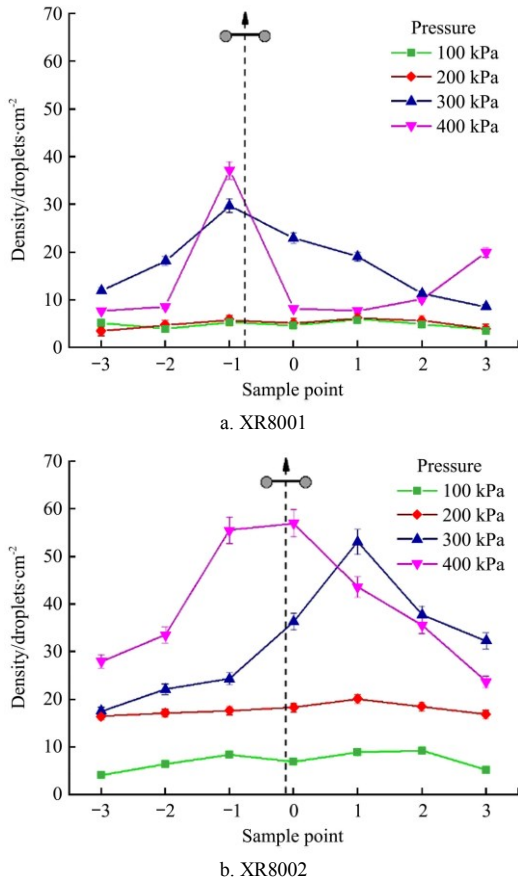
Nozzle type	Droplet volume	Model	R ²
XR8001	$D_{V0.1}$	$y_1 = -36.352x_1 + 310.79$	0.834
	$D_{V0.5}$	$y_2 = -56.4x_1 + 497.93$	0.887
	$D_{V0.9}$	$y_3 = -66.276x_1 + 709.93$	0.982
XR8002	$D_{V0.1}$	$y_4 = -52.86x_2 + 375.06$	0.775
	$D_{V0.5}$	$y_5 = -132.24x_2 + 804.73$	0.658
	$D_{V0.9}$	$y_6 = -201.276x_2 + 1302$	0.801

3.1.2 Effect of nozzle pressure and type on droplet density

The droplet density at different sample points for the XR8001 and XR8002 nozzles is shown in Figure 6. The X-axis indicates the sample points and the Y-axis indicates the droplet density. Each line represents a different pressure (100, 200, 300, 400 kPa). The corresponding flight and environmental information are provided in Table 7.

As shown in Table 7, all tests were carried at flight speeds of 4.50 to 6.40 m/s, flight height of 0.79 to 0.93 m, wind speed of 1.18 to 2.50 m/s and the average temperature was 30.54°C, average RH was 44.03% and average pressure was 99 358 Pa. The correlation coefficient between the pressure and droplet density was 0.72. Excessive pressure leads to an uneven droplet distribution in the target area, as shown by the density curves. For XR8001 in 100 kPa, 200 kPa, 300 kPa and 400 kPa, the number of sample card over 10 droplets/cm² in density were 0, 0, 6 and 3; the uniformity of droplet density were 15.4%, 20.5%, 42.8% and 77.5%; the average were 4.8, 5.0, 17.4 and 14.2 droplets/cm², respectively. For XR8002 in 100 kPa, 200 kPa, 300 kPa and 400 kPa, the

number of sample card over 10 droplets/cm² in density were 0, 7, 7 and 7; the uniformity of droplet density were 27.5%, 68.7%, 31.6% and 32.8%; the average were 7.0, 17.9, 32.0 and 39.6 droplets/cm², respectively. The results indicated that 300 kPa was the optimal spray pressure for nozzles XR8001 and XR8002, with the latter nozzle producing a greater droplet density at this pressure.



Note: The flight path is represented by the black dotted line, and the two grey dots represent the spacing of the two nozzles, the same as below.

Figure 6 Density (droplets/cm²) at different sample points for the two nozzle types under different nozzle pressures

Table 7 Flight and environmental data collected by the data acquisition system for Tests 1-8 in Series 1

Test	Speed /m·s ⁻¹	Height /m	Wind speed /m·s ⁻¹	Wind direction	Temperature /°C	RH /%	Pressure /Pa
Test 1	6.40	0.79	2.05	NE	32.40	40.93	99 446
Test 2	4.67	0.86	0.98	SW	28.81	48.40	99 334
Test 3	5.34	0.84	1.34	NW	29.31	48.23	99 451
Test 4	4.74	0.93	1.53	W	28.10	47.86	99 334
Test 5	4.50	0.84	2.50	NW	30.86	42.12	99 350
Test 6	4.66	0.86	1.72	SE	31.49	42.29	99 315
Test 7	4.72	0.83	1.56	SE	31.56	41.85	99 325
Test 8	4.84	0.84	1.18	W	31.79	40.54	99 309

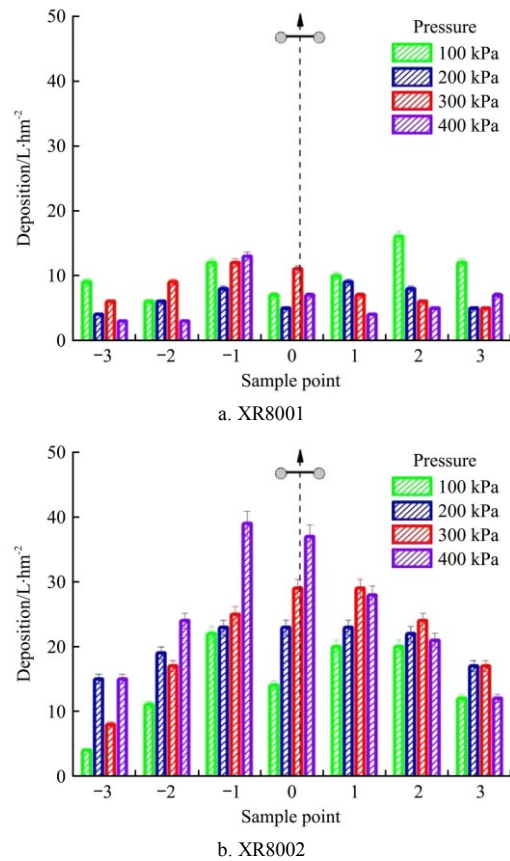
Note: RH represents relative humidity which describes the degree of drying.

3.1.3 Effect of nozzle pressure and type on droplet deposition

The droplet deposition at the different sample points is shown in Figure 7. The X-axis indicates the sample points and the Y-axis indicates the droplet deposition. The different-colored columns represent the various pressures.

There was no significant relationship between nozzle pressure and droplet deposition due to the correlation coefficient was 0.17. For XR8001 in 100 kPa, 200 kPa, 300 kPa and 400 kPa, the uniformity of droplet deposition were 33.1%, 29.6%, 33.9% and

58.5% respectively. For XR8002 in 100 kPa, 200 kPa, 300 kPa and 400 kPa, the uniformity of droplet deposition were 43.5%, 16.3%, 36.1% and 40.9% respectively. The deposition of nozzle XR8002 was greater than that of nozzle XR8001 under the same conditions; this is likely because an increase in pressure results in a corresponding increase in droplet density and decrease in DV, resulting in little change in the total deposition. This can be observed from the DV and density curves shown in Figures 6 and 7. However, the DVs and droplet densities for nozzle XR8002 are all greater than those for nozzle XR8001, resulting in a higher droplet deposition rate.



Note: The flight path is represented by the black dotted line, and the two grey dots represent the spacing of the two nozzles.

Figure 7 Deposition of droplets (L/hm²) by sample point for nozzle types under different nozzle pressures

3.1.4 Correlation matrix

A correlation matrix was used as a simple method to quickly identify major influencing factors from the test data, as tests were numerous as was the amount of data collected. These influencing factors are then plotted to visualize the trend and further assess its behavior. The correlation matrix identifies linear relationships between variables. It is symmetric and establishes relationships between variables via Equation (2).

$$\rho_{ij} = \frac{\sigma_{ij}}{\sqrt{\sigma_{ii}\sigma_{jj}}} \quad (2)$$

where, σ is the standard deviation; ρ is the correlation coefficient; i and j are the row and column position, respectively. Table 8 for Series 1 is the output of a correlation matrix comparing the spray pattern characteristics to the operation parameters selected for the UAAS. The output utilized data from all tests from Series 1. The values in the cells indicate the linear association, with 1 being the highest possible value (which is why variables compared to themselves all have a value of 1) and 0 suggesting independence.

Positive and negative values indicate the slope of the trend line. It should be noted that since this method is only valid for linear relationships it cannot be assumed that uncorrelated variables are not related at all, while it's simply a method of identifying relationships that warrants further analysis. The data gained from a single station is not sufficient to make any conclusions, and they are simply used to demonstrate an example of the findings of the correlation matrices and plots.

Table 8 Series 1 correlation matrix

Parameter	A	B	C	D	E	F	G
A	1	0.18	-0.01	0.24	0.43	0.67	0.90
B	0.18	1	-0.85	-0.70	-0.67	0.72	0.17
C	-0.01	-0.85	1	0.95	0.88	-0.59	-0.05
D	0.24	-0.70	0.95	1	0.96	-0.40	0.11
E	0.43	-0.67	0.88	0.96	1	-0.29	0.27
F	0.67	0.72	-0.59	-0.40	-0.29	1	0.78
G	0.90	0.17	-0.05	0.11	0.27	0.78	1

Note: A represents flow rate; B represents pressure; C represents $D_{V0.1}$; D represents $D_{V0.5}$; E represents $D_{V0.9}$; F represents density; G represents deposition.

A strong positive correlation between flow rate and deposit density, flow rate and deposition can be seen from Table 8, respectively. Flow rate is a variable taken from the table of nozzle characteristics, for each nozzle, and is pressure dependent. The only reason they are not correlated at a value of 1 is due to the fact that the XR8001 and XR8002 nozzles produce different flow rates at the same pressures, because of orifice size.

Another strong negative correlation between DV and pressure

can be seen. As pressure increases with the tested nozzles, droplet size decreases, this indicates the spray pattern generally followed the expected behavior. Increasing pressure had a much stronger influence on the $D_{V0.1}$ droplet diameter (generally the smallest droplets in the spectrum) than $D_{V0.5}$ or $D_{V0.9}$, implying droplets representing the lowest 10% experienced a more significant shift than the larger 90%.

3.2 Effective swath width: Series 2

Software provided by the Aerial Application Technology workgroup (United States Department of Agriculture; USDA) was used to analyze the spray patterns. The results obtained from the three passes of Tests 1 and 2 are shown in Figure 8. The figures in the bottom panels show the average values of three passes; the X-axis indicates the sample points and the Y-axis indicates droplet density. The effective swath width and CV are shown on the right. The effective swath width was approximately 4.5 m, based on the distance between the two points representing 50% of the peak density. A leftward bias can be seen in the averaged pattern, indicating possible droplet drift after release from the nozzles due to the effect of crosswinds.

3.3 Effect of flight speed: Series 3

3.3.1 Effect of flight speed on droplet volume

Series 3 was designed to investigate the effect of flight speed on DV (Figure 9). The X-axis indicates the nozzle inlet pressures (200, 300, 400 kPa). The Y-axis indicates the DV (μm). The three lines represent different droplet concentrations.

There does not appear to be an obvious difference in droplet volumes ($D_{V0.1}$, $D_{V0.5}$, $D_{V0.9}$) between tested speeds, which indicates it does not obviously differ by flight speed.

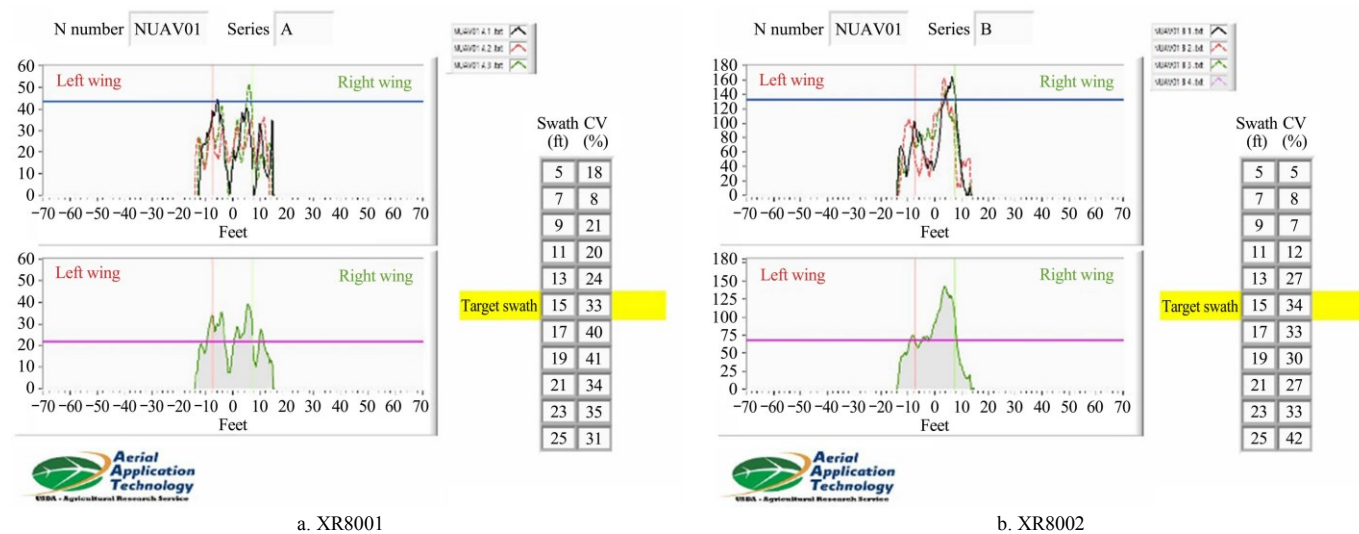
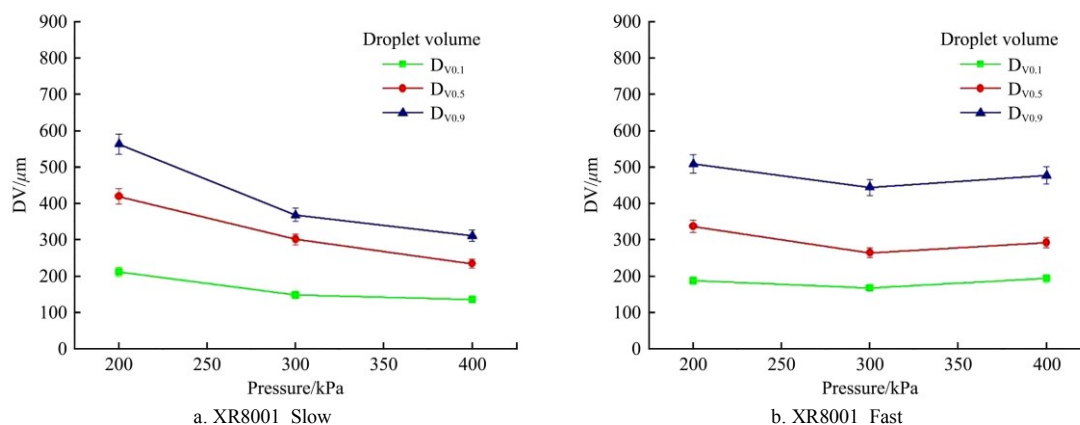


Figure 8 Effective swath width of nozzles



a. XR8001_Slow

b. XR8001_Fast

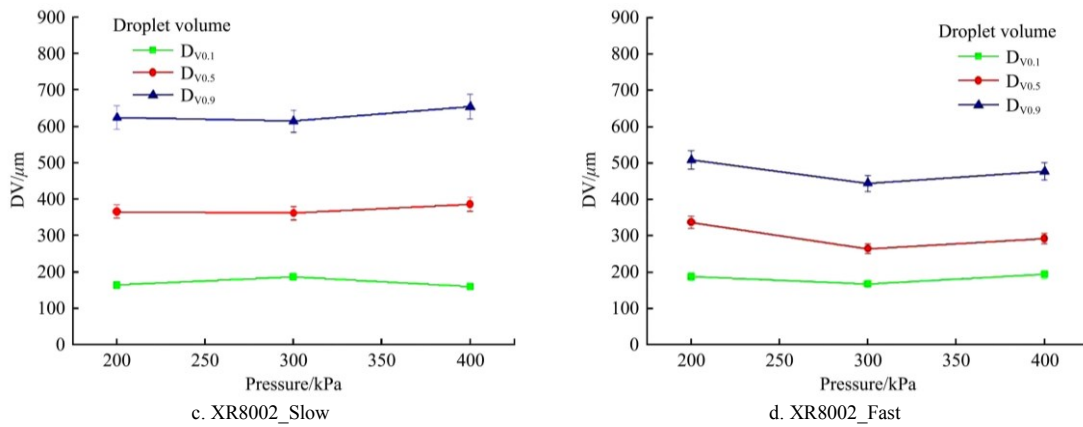


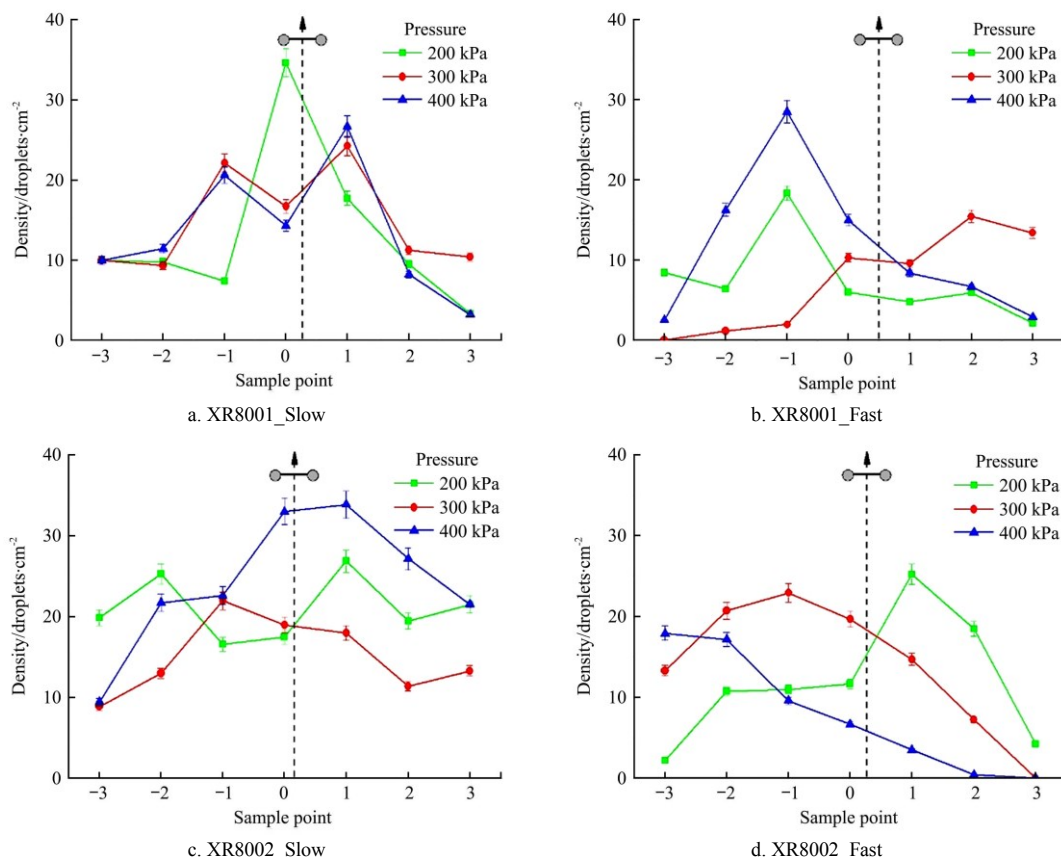
Figure 9 Droplet volume (DV; $D_{V0.1}$, $D_{V0.5}$, $D_{V0.9}$) by pressure for different nozzle types and flight speed conditions

3.3.2 Effect of flight speed on droplet density

The droplet density at each sample point for different nozzle types and flight speed conditions is shown in Figure 10. Flight and environmental information are provided in Table 9. The X-axis indicates the sample points and the Y-axis represents droplet density. The three colored lines represent different nozzle pressures (200, 300, and 400 kPa).

As shown in Table 9, all tests were carried at flight speeds of 3.54 to 4.07 m/s (slow), 7.12 to 8.33 m/s (fast), flight height of 0.69 to 1.25 m, wind speed of 1.72 to 5.48 m/s and the average temperature was 26.74°C, average RH was 48.88% and average pressure was 98915 Pa. As shown in Figure 10, droplet density decreases as flight speed increases. For nozzle XR8001, the density at the “slow” speed was between 3 and 35 droplets/cm², and the density at the “fast” speed was between 0 and 28 droplets/cm². For nozzle XR8002, the density at the “slow” speed was between 7 and 35 droplets/cm² and the density at the “fast” speed was

between 0 and 24 droplets/cm². For XR8001 at the “slow” speed in 200, 300, and 400 kPa, the number of sample cards over 10 droplets/cm² in density were 3, 6, and 5; the uniformities of droplet density were 78.7%, 41.8%, and 58.6% respectively. For XR8001 at the “fast” speed in 200, 300, and 400 kPa, the number of sample cards over 10 droplets/cm² in density were 1, 2, and 3; the uniformities of droplet density were 69.7%, 85.0%, and 80.6% respectively. For XR8002 at the “slow” speed in 200, 300, and 400 kPa, the number of sample cards over 10 droplets/cm² in density were 7, 6, and 6; the uniformities of droplet density were 18.3%, 31.0%, and 34.3% respectively. For XR8002 at the “fast” speed in 200, 300, and 400 kPa, the number of sample cards over 10 droplets/cm² in density were 5, 5, and 2; the uniformities of droplet density were 66.3%, 58.0%, and 93.6% respectively. Flight speed had a significant influence on droplet density; the “slow” flight speed was the optimal speed for nozzles XR8001 and XR8002, due to its association with a high droplet density.



Note: The flight path is indicated by the black dotted line, and the two grey dots represent the positions of the two nozzles.

Figure 10 Density (droplets/cm²) at different sample points for various nozzle types and flight speed conditions

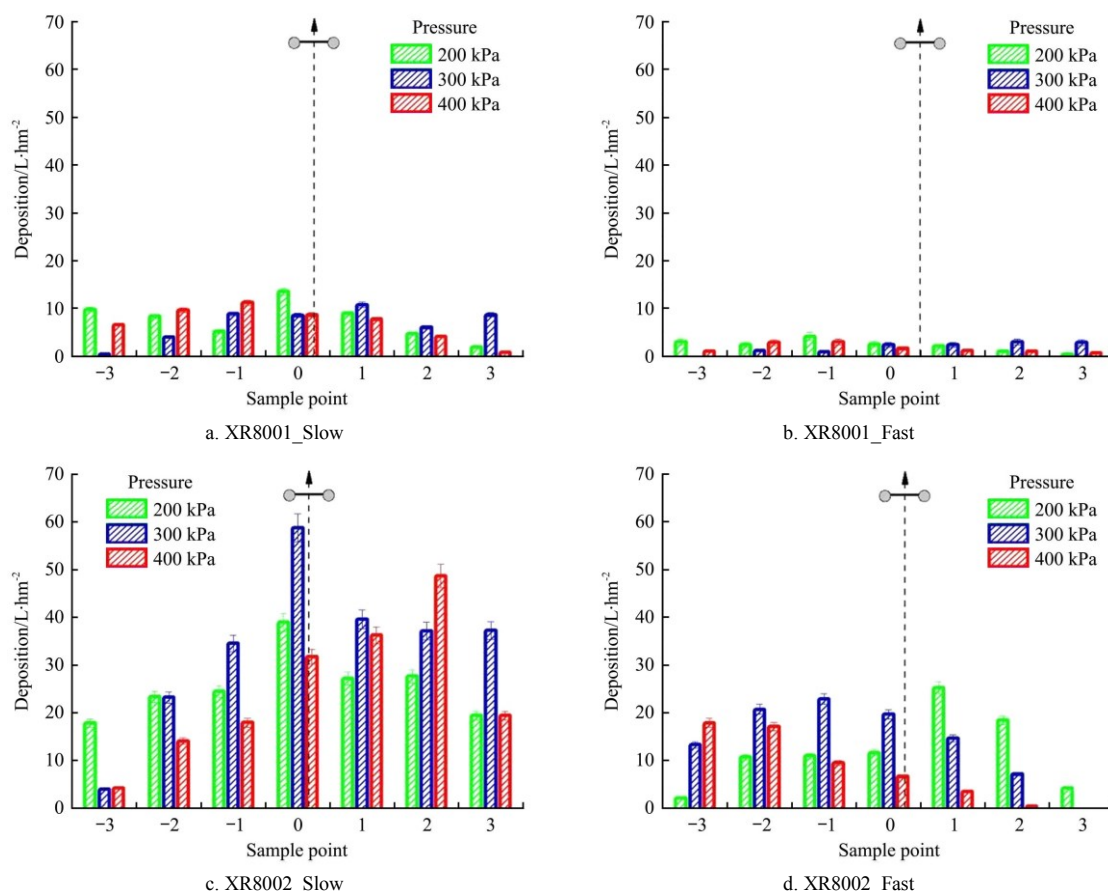
Table 9 Flight and environmental data collected by the data acquisition system for Tests 1-12 in Series 3

Tests	Speed /m·s ⁻¹	Height /m	Wind speed /m·s ⁻¹	Wind direction	Temperature /°C	RH /%	Pressure /Pa
Test 1	3.54	0.76	1.80	SE	20.58	67.49	98 957
Test 2	3.81	0.74	2.92	S	25.82	48.56	98 975
Test 3	3.80	0.85	2.98	SE	28.66	45.41	98 975
Test 4	3.88	0.69	2.96	SW	23.56	57.69	98 951
Test 5	3.66	0.84	2.18	NE	30.52	41.39	98 825
Test 6	4.07	0.83	2.62	W	26.95	48.51	99 315
Test 7	7.75	0.98	5.48	NE	27.03	47.81	98 822
Test 8	7.66	1.05	1.72	E	28.92	45.03	98 965
Test 9	7.26	1.05	2.38	SW	26.10	48.68	98 811
Test 10	7.12	0.84	2.18	E	25.49	50.35	98 770
Test 11	7.78	1.25	2.55	E	30.74	38.91	98 834
Test 12	8.33	1.25	2.84	NE	26.53	46.74	98 775

Note: RH represents relative humidity which describes the degree of drying.

3.3.3 Effect of flight speed on droplet deposition

The droplet deposition rate by sample point for nozzles



Note: The flight path is indicated by the black dotted line, and the two grey dots represent the positions of the two nozzles.

Figure 11 Droplet deposition (L/hm²) at each sample point for different nozzle types and flight speed conditions

3.3.4 Correlation matrix

Table 10 is the correlation matrix from Series 3. The inclusion of more recorded flight parameters increased the matrix size, so labels were assigned to single letters.

As seen in Table 10, there was a strong positive correlation between flow rate and deposition, flow rate and density, a negative correlation between DV and pressure. Besides, a moderate negative correlation between velocity and density, implying increased velocities result in lower application densities, which is to be expected. Although the droplet density and deposition were

XR8001 and XR8002 is shown in Figure 11 for different pressures. The X-axis indicates the sample points and the Y-axis represents droplet deposition. The different-colored columns represent the various pressures.

It is clear that flight speed has a significant influence on droplet deposition, which is consistent with the results of the density analysis described above. For nozzle XR8001, the deposition rate at the “slow” speed was between 0 and 13.6 L/hm² and that at the “fast” speed was between 0 and 4.2 L/hm². For nozzle XR8002, the deposition rate at the “slow” speed was between 4.05 and 58.85 L/hm² and that at the “fast” speed was between 0 and 25.25 L/hm². For XR8001 at the “slow” speed in 200, 300, and 400 kPa, the uniformities of droplet density were 51.1%, 52.4%, and 50.3% respectively. For XR8001 at the “fast” speed in 200, 300, and 400 kPa, the uniformities of droplet density were 54.2%, 61.8%, and 55.9% respectively. For XR8002 at the “slow” speed in 200, 300, and 400 kPa, the uniformities of droplet density were 27.2%, 49.9%, and 61.1% respectively. For XR8002 at the “fast” speed in 200, 300, and 400 kPa, the uniformities of droplet density were 66.3%, 58.0%, and 93.6% respectively.

different between nozzles XR8001 and XR8002, they showed similar tendencies. Furthermore, the DV ($D_{V0.1}$, $D_{V0.5}$, $D_{V0.9}$) decreased as the nozzle pressure increased, and the droplet density and deposition rate decreased as the flight speed increased. Thus, the DV ($D_{V0.1}$, $D_{V0.5}$, $D_{V0.9}$) can be increased by reducing the spray pressure and droplet density, and the deposition rate can be increased by reducing the flight speed; however, this may, in turn, reduce the operation efficiency, as a larger proportion of the spray is deposited over a smaller area.

Table 10 Series 3 correlation matrix

Parameter	A	B	C	D	E	F	G	H	I	J	K	L
A	1	-0.01	0.41	0.20	0.13	-0.16	0.21	-0.39	-0.69	-0.69	0.70	0.73
B	-0.01	1	0.40	-0.18	0.43	-0.48	-0.37	-0.55	-0.43	-0.27	0.08	-0.06
C	0.41	0.40	1	0.05	0.51	-0.57	-0.09	-0.06	-0.59	-0.38	-0.56	-0.36
D	0.20	-0.18	0.05	1	0.06	-0.13	-0.05	0.04	-0.17	-0.22	-0.47	-0.19
E	0.13	0.43	0.51	0.06	1	-0.97	-0.13	-0.32	-0.53	-0.26	-0.15	0.17
F	-0.16	0.48	-0.57	-0.13	-0.97	1	0.17	0.36	0.59	0.33	0.19	-0.08
G	0.21	-0.37	-0.09	-0.05	-0.13	0.17	1	-0.06	-0.30	-0.47	-0.47	-0.38
H	-0.39	-0.55	-0.06	0.04	-0.32	0.36	-0.06	1	0.69	0.59	-0.10	0.26
I	-0.69	-0.43	-0.59	-0.17	-0.53	0.59	-0.30	0.69	1	0.9	0.59	0.63
J	-0.69	-0.27	-0.38	-0.22	-0.26	0.33	-0.47	0.59	0.9	1	0.66	0.84
K	0.70	0.08	-0.56	-0.47	-0.15	0.19	-0.47	-0.10	0.59	0.66	1	0.73
L	0.73	-0.06	-0.36	-0.19	0.17	-0.08	-0.38	0.26	0.63	0.84	0.73	1

Note: A represents flow rate; B represents pressure; C represents height; D represents velocity; E represents temperate; F represents humidity; G represents barometric pressure; H represents $D_{V0,1}$; I represents $D_{V0,5}$; J represents $D_{V0,9}$; K represents density; L represents deposition.

4 Conclusions

In this study, a UAAS for chemical spraying based on the DJI S1000 octocopter was built, and a data acquisition system was used to assess the performance of the UAAS under various flight and droplet application conditions. The information obtained from these experiments provided valuable insight into the feasibility of multirotor UAAS for chemical application.

Comprehensive tests were conducted to evaluate the spray performance. The analysis suggested that the droplet distribution did not vary significantly by nozzle type under optimal application conditions, although there were some notable variations, especially in DV. The overlapping region between the two nozzles of the UAAS can be controlled by adjusting the nozzle spacing, to maximize the spraying effectiveness. Droplet drift and inaccurate application can be minimized by decreasing the nozzle pressure or using a larger nozzle to produce coarser droplets. Large droplets, which were not affected by airflow, tended to be deposited in the region closest to the center of the UAAS. The flight speed plays an important role in spray performance. When applied height was at or below the recommended application, the smallest effective pattern width and highest CV were produced. These characteristics highlight the importance of accurate height control if applying with this nozzle type.

As a result, poor positioning could have a very drastic effect on the uniformity of overall application. GPS systems, which are currently the most common method of positioning outdoors, generally have accuracies in the scale of meters, so given a 2-3 m pattern width. This represents a very large window for error and potential for a relatively non-uniform application. GPS is not likely to be suitable on its own for a multirotor UAAS spray system used as a broadcast applicator, and a more accurate positioning system would be required as well.

The downwash airflow of the UAAS rotors may improve coverage on the leaf surfaces of plants. Larger droplets from these nozzles tended to deposit in the region closer to the UAAS center, increasing the droplet volume in this region, with droplet volume gradually decreasing in the region of the effective swath and then sharply decreasing outside this area, being attributed to downwash outflow. As a result, the data and analyses of this study provide insight into the feasibility of multirotor UAAS for pesticide application and could aid in maximizing efficacy, reducing drift, and minimizing damage to other organisms.

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